



FINISH:

POWDER COAT
CRINKLE BLACK

MATERIAL:

2024-T3 .063 THICK
QQ-A-250/4

MIN. RADIUS: .128

QTY 1 PER SET

REVISION	DRAWN	APPROVED	DESCRIPTION OF CHANGE	REPORT ALL DISCREPANCIES — DO NOT SCALE	RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
				THIS DRAWING IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.	BASIC CODE	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA	
				REQUIREMENTS — UNLESS OTHERWISE SPECIFIED	O=DIMPLE D=DIMPLE C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAWN	DATE		
				1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS $\pm .005$ 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER MIL. S - .7742 5. HOLES PER AND 10387	1. TOLERANCES — $JXX \pm .030$ XXX $\pm .010$ 2. ANGLES $\pm .1^\circ$ 3. PARALLELISM $.0025$ 4. ECCENTRICITY $.005$ MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BASIC CODES	DESIGN			



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